Rate:

Wednesday, 19/11/2008 9:58:28 AM

User:

Julie Dawson

Process Sheet

Customer . Job Number : CU-DAR001 Dart Helicopters Services

S.O. No. :

: 43541

Estimate Number

: 12112

Prsht Rev.

First Issue

Written By

Previous Run

P.O. Number

This Issue

: 19/11/2008

: NC

: //

: 40225

: MACHINED PARTS Type

Part Number Drawing Number

Drawing Name

: D412698015 : IIN D412-698 REVD

: DOOR SUPPORT KIT

Project Number

: N/A : D

Drawing Revision

Material **Due Date**

: 26/11/2008

Qty:

4 Um:

Each

Checked & Approved By

Comment

: Est Rev:C

Removed Manufacturing 06-01-25 JLM

Est Rev:D

change to rev D ECN 1104 08-01-28 DD

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 DC

DOCUMENT CONTROL

JUD 08,11.19

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-015 CHG001

2.0

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D32001

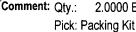
Door Post Block



2.0000 Each(s)/Unit

Total:

8.0000 Each(s)



Qty Part Number

Description Batch

Door Post Block

1340253



D32003

Door Wedge





Comment: Qty.:

2.0000 Each(s)/Unit Total:

8.0000 Each(s)



Pick: Packing Kit

Qty Part Number Description Batch



D3200-3

Door Wedge



D32011

Doubler



Comment: Qty.:

2.0000 Each(s)/Unit

Total:

8.0000 Each(s)

Pick: Packing Kit

Qty Part Number **Description Batch**

B46254

Page 1

Form: rprocess

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W/O:			WO	RK ORDER CHANG	ES						
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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							<u></u>				
Part No:		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:						
	Re	solution:	Disposition	n:	_ QA: N/C CI	osed:	Date:				
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NCF	R)					
DATE	STEP	Description of NC Section A			on B	Verific	rification Approv		l Approval		
DATE			Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ion C	Chief Eng	QC Inspector		
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NOTE: Date & initial all entries

Date: Wednesday, 19/11/2008 9:58:28 AM User: 😝 Julie Dawson **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: DOOR SUPPORT KIT Job Number: 43541 Part Number: D412698015 √Job Number: Seq. #: **Machine Or Operation: Description:** 2 D3201-1 Doubler_ 6.0 D32013 Doubler Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description Batel 1 D3201-3 Angle R36756 7.0 D32014 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit 336757 **Qty Part Number Description Batch** 1 D3201-4 AN960JD10L Washer Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s) Pick: Packing Kit **Qty Part Number Description Batch** Washer 4105792 12 AN960JD10L MS21042L3 9.0 Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s) Pick: Packing Kit **Qty Part Number Description Batch** Nut (or -3) _M W903/ 12 MS21042L3 10.0 MS24693S277 Screw Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 12 MS24693-S277 Screw M/08558

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W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No:		PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQ	A:	Date: _	
Resolution:			Disposition	QA: N/C Closed:			Date:		
NCR:			WORK ORD	PER NON-CONFORM	ANCE (NCF	₹)			
DATE	STEP	Description of NC Section A	Corrective Action Secti			Verification		Approval	Approval
DATE			Initial Chief Eng	Action Description Chief Eng	Sign & Date	k Sect	ion C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Wednesday, 19/11/2008 9:58:29 AM Date: User: . Julie Dawson **Process Sheet** Drawing Name: DOOR SUPPORT KIT Customer: CU-DAR001 Dart Helicopters Services Job Number: 43541 Part Number: D412698015 Job Number: Seq. #: **Machine Or Operation:** Description: INSPECT 100% KITS FOR COMPLETENESS 11.0 Comment: INSPECT 100% KITS FOR COMPLETENESS 12.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-015 Location: 93 PPP Rev: 13.0 QC21 FINAL INSPECTION NÃO RELEASE Comment: FINAL INSPECTION/W/O RELEASE Job Completion U 08,12.04

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W/O:	-		WC	RK ORDER CHANGE	S					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No:		PAR #:	Fault Cate	gory:	NCR: Yes	No DQA	۸:	Date:		
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NCR:	,		WORK ORDI	ER NON-CONFORMAN	ICE (NCF	R)				
DATE	STEP Description of NC Section A	Description of NC	Corrective Action Section			Verific	ation	Approval	Approval	
DATE		Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section	on C	Chief Eng	QC Inspector		
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NOTE: Date & initial all entries